

# What is Cast Stone?

Cast Stone is a high quality building material that simulates natural limestone. It is manufactured from graded aggregates, Portland cement, additives and color pigments.

Cast Stone is generally used as a masonry product, an architectural feature, trim, ornament, or facing for buildings and other structures.

Cast Stone can be made from white or grey cements, manufactured or natural sands, selected crushed stone or well graded natural gravel. Mineral coloring pigments are added to achieve the desired color and appearance. It is stronger and more weather resistant than natural stone and has a higher degree of versatility.

Cast Stone is an excellent replacement for natural cut limestone, brownstone, sandstone, bluestone, granite, slate, keystone, travertine and other natural building stones.

## Technical Data:

Spec Section: 04720  
Wet or Dry Cast Stone  
6,500 minimum PSI  
6% absorption or less  
145 lbs./cu.ft.  
All testing per ASTM C-1364  
No air voids visible from 10 feet - Wet Cast  
No air voids - Dry Cast  
Wet cast stone and dry cast stone can be combined  
Tooled edges for handling durability  
Unlimited color selection  
Most wet cast and dry cast colors can be matched on a project

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